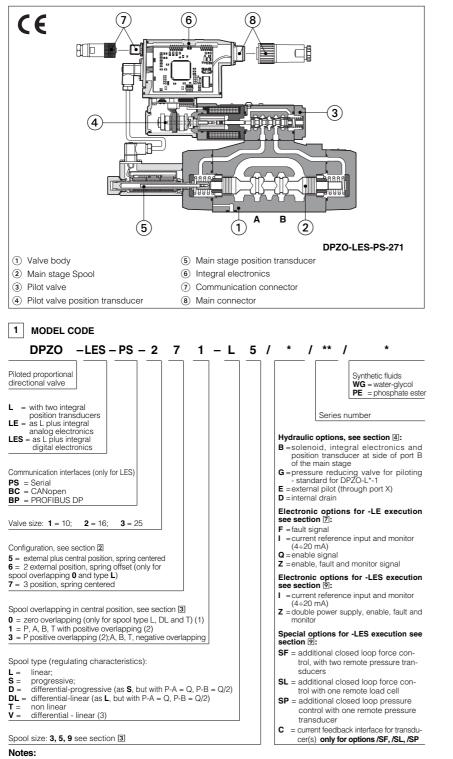


Proportional directional valves type DPZO-L*

high performance, two stage, with two position transducers, ISO 4401 sizes 10, 16 and 25



DPZO-L* are two stage proportional valves with double position transducer which provide both directional and non compensated flow control according to electronic reference signal.

They operate in association with electronic drivers, see section 2, which supply the proportional valves with proper current to align valve regulation to the reference signal supplied to the electronic driver.

They are high performance valves parti-cularly used in closed loop positioning or speed controls with high dynamic requirements.

They are available in different executions:

 -L, with two position transducers (4), (5); • -LE, -LES as -L plus analog (LE) or

digital (LES) integral electronics 6 The 4-way spool ②, sliding into a 5-chambers body ①, is piloted by the high performance proportional directional valve (3) type DLHZO (see tab. F180) provided of high precision sleeve and LVDT position transducer ④ for maximum regulating accuracy and dynamic response. It is controlled in double closed

loop position by means of the LVDT position transducers (4) and (5). The integral electronics (6) ensures factory presetting, fine functionality plus valve-to-valve interchangeability and simplified wiring and installation. The electronic main connector (8) is fully interchangeable for -LE and -LES executions

Standard 7 pin main connector is used for power supply, analog input reference and monitor signals.

12 pin connector is used for options /Z and /S*

The special /S* options add a closed loop control of pressure (/SP) or force (/SF and /SL) to the basic closed loop spool position one.

Following communication interfaces ⑦ are available for the digital -LES execution

- PS, Serial communication interface. The valve reference signal is provided with analogue commands

-BC, CANopen interface
-BP, PROFIBUS DP interface
The valves with -BC and -BP interfaces can be integrated into a fieldbus communication network and thus digitally operated by the machine control unit

The coils are fully plastic encapsulated (insulation class H) and the valves have antivibration, antishock and weather-proof features

Mounting surface: ISO 4401 sizes 10, 16 and 25.

Max flow respectively up to 160 l/min, 340 I/min and 680 I/min with valve differential pressure $\Delta p = 30$ bar, see table 2

Max pressure: 350 bar.

(1) For zero overlapping spool 0L3, 0L5, 0DL5, 0T5, the valve offset position (with switch-off power supply) is 1 ÷ 6% P-B/A-T (2) Overlapping = 20% of spool stroke for type S; 15% of spool stroke for type L

(3) The spool type V is available only in size 9 for additional closed loop pressure controls, see section 13.1

2 ELECTRONIC DRIVERS

Valve mo	odel	-L	-LE	-LES
Drivers m	odel	E-ME-L	E-RI-LE	E-RI-LES
Data sh	eet	G150	G200	G210

Note: For power supply and communication connector see section 16

HYDRAULIC CHARACTERISTICS OF STANDARD SPOOL (based on mineral oil ISO VG 46 at 50 °C) (3) 3

e i i i i i i														
Standard spools - hydraulic syn	nbols													
						*70 ∆ ◀	×			*71	×			*73 M
			Ī		*51 	I/B 1 छा		2 2		*53				3/B ⊠ ≢⊠
/alve model		DPZ	ZO-1				DPZ	0-2				DP	ZO-3	
Spool overlapping	0, 1, 3	1,	3 0, [.]	1, 3 0, 1	, 3	1, 3	0, 1, 3	1	I , 3	0, 1, 3	0, 1, 3	1	, 3	0, 1, 3
Spool type and size	L5	S5	D5 D	_5 L3	S3	D3	L5	S5	D5	DL5	L5	S5	D5	DL5
Max flow: [l/min] at $\Delta p = 10$ bar at $\Delta p = 30$ bar	100 160	-	100:6 160:10	-	130 225	130:80 225:130	200 340	180 310	180:130 310:225	200:145 340:250	390 680	360 620	360:220 620:380	390:240 680:410
		*73-	LU											
	<u>≹ ¥ ⊢-¦</u> f ⊤	W	0070	N			<u>*</u>	71-L9 / 4	70.0				70-T5	
	<u>* * +</u> f		DPZO				¥⊢Ţ		20-2				DPZO-3	2
Spool overlapping		1, 3	DPZO	3			, 3	DP	3		0 T5	<u><u><u></u></u> + + <u>+</u> + <u>+</u> → → → → → → → → → → → → → → → → → → →</u>	DPZO-3	3 V9
Spool overlapping Spool type and size Max flow: [I/min] at Δp = 10 bar	10	1, 3 D9 00:60 0:100				D9 200:150 340:250	, 3	DP	-		0 T5 150 260		DPZO-3 3 440	3 V9 390 680
Spool overlapping Spool type and size Max flow: [I/min] It $\Delta p = 10$ bar It $\Delta p = 30$ bar	10	D9		3 V9 100		D9 200:150 340:250	¥ ↓ ↓ I, 3 ↓ 1	DP _9	3 V9 200	250; Y =	T5 150 260	1, 3 390:2	DPZO-3 3 440	V9 390
$\begin{tabular}{lllllllllllllllllllllllllllllllllll$	10	D9	< 25	3 V9 100		D9 200:150 340:250	¥ ↓ ↓ I, 3 ↓ 1	_9 _3, X = 3	3 V9 200 340 50; T = 2 50; T = 2	250; Y =	T5 150 260	1, 3 390:2	DPZO-3 3 40 10 	V9 390
Spool overlapping Spool type and size Aax flow: [I/min] td Δp = 10 bar td Δp = 30 bar Pressure limits [bar] Response spool overlapping 0 me [ms] spool overlapping 1-3	10	D9)	3 V9 100		D9 200:150 340:250	¥ ↓ ↓ I, 3 ↓ 1	9 9 3, X = 3 _<	3 V9 200 340 50; T = 2 ; 25 ; 70	250; Y =	T5 150 260	1, 3 390:2	DPZO-3 3 240 10	V9 390
Spool overlapping Spool type and size Max flow: [I/min] at $\Delta p = 10$ bar at $\Delta p = 30$ bar Pressure limits [bar] Response spool overlapping ime [ms] spool overlapping spool overlapping 1.3 Hysteresis [%]	10	D9	< 25	3 V9 100		D9 200:150 340:250	¥ ↓ ↓ I, 3 ↓ 1	DP _9 3, X = 3 < < ≤ (3 9 9 9 9 9 9 9 9 9 9	250; Y =	T5 150 260	1, 3 390:2	DPZO-3 3 40 10 	V9 390
at ∆p = 10 bar at ∆p = 30 bar Pressure limits [bar] Response spool overlapping 0 time [ms] spool overlapping 1-3	10	D9	< 25	3 V9 100		D9 200:150 340:250 port:	I, 3 I, 3 S P, A, E	_9 23, X = 3 << << << <<	3 V9 200 340 50; T = 2 ; 25 ; 70		T5 150 260 0	1, 3 390:2	DPZO-3 3 40 10 	V9 390

Above performance data refer to valves coupled with Atos electronic drivers, see section 2.

In case of long interruption of the hydraulic supply to the pilot valve, the driver has to be switched off to avoid its overheating.

4 HYDRAULIC OPTIONS

4.1 Option /B Solenoid, integral electronics and position transducer at side of port B of the main stage

4.2 Option /G Pressure reducing valve with fixed setting (= 40 bar for DPZO-1 and -2; 100 bar for DPZO-3) installed between pilot valve and main body. It is advisable for valves with internal pilot in case of system pressure higher than 200 bar. This option is standard for DPZO-L*-1.

4.3 Pilot and drain configuration -The pilot / drain configuration can be modified as shown in the table E080 section 12. The valve's standard configuration provides internal pilot and external drain. For different pilot / drain configuration select: Option /E External pilot (through port X). Option /D Internal drain.

5 GENERAL NOTES

DPZO-L* proportional valves are CE marked according to the applicable Directives (e.g. Immunity/Emission EMC Directive and Low Voltage Directive). Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in table F003 and in the installation notes supplied with relevant components.

The electrical signals of the valve (e.g. monitor signals) must not be directly used to activate safety functions, like to switch-ON/OFF the machine's safety components, as prescribed by the European standards (Safety requirements of fluid technology systems and components-hydraulics, EN-892)

6 CONNECTIONS FOR -L EXECUTION SOLENOID POWER SUPPLY CONNECTOR								
PIN	Signal description							
1	SUPPLY							
2	SUPPLY							
3	GND							

PIN	Signal description	1 3
1	OUTPUT SIGNAL	
2	SUPPLY -15 VDC	
3	SUPPLY +15 VDC	
4	GND	

7 ANALOG INTEGRAL DRIVERS -LE - OPTIONS

Standard driver execution provides on the 7 pin main connector:

- 24Vbc must be appropriately stabilized or rectified and filtered; a 2,5 A safety fuse is required in series to the driver power supply Apply at least a 10000 μ F/40 V capacitance to single phase rectifiers or a 4700 μ F/40 V capacitance to three phase rectifiers

Reference input signal - analogue differential input with ±10 Vbc nominal range (pin D,E), proportional to desired valve spool position Monitor output signal - analog output signal proportional to the actual valve's spool position with ±10 VDc nominal range

Following options are available to adapt standard execution to special application requirements:

7.1 Option /F

Power supply

It provides a Fault output signal in place of the Monitor output signal, to indicate fault conditions of the driver (cable interruption of spool transducers or reference signal - for /I option): Fault presence corresponds to 0 Vbc, normal working corresponds to 24 Vbc.

7.2 Option /I

It provides the 4÷20 mA current reference and monitor signals instead of the standard ±10 Vbc

It is normally used in case of long distance between the machine control unit and the valve or where the reference signal can be affected by electrical noise; the valve functioning is disabled in case of reference signal cable breakage.

7.3 Option /Q

It provides the possibility to enable or disable the valve functioning without cutting the power supply (the valve functioning is disabled but the driver current output stage is still active). To enable the driver supply a 24Vbc on the enable input signal.

7.4 Option /Z

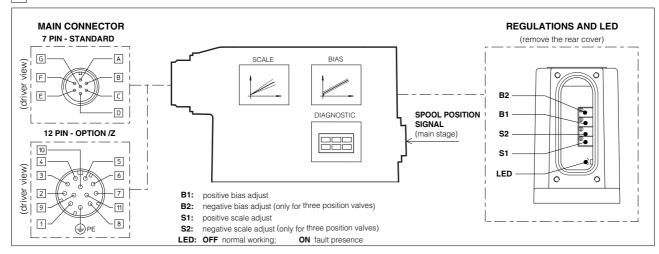
This option includes /F and /Q features, plus the Monitor output signal.

When the driver is disabled (0 VDc on Enable signal) Fault output is forced to 0

7.5 Possible combined options: /FI and /IZ

POSITION TRANSDUCER CONNECTOR (pilot and main stage)

8 ANALOG INTEGRAL DRIVERS -LE - MAIN FUNCTIONS AND ELECTRONIC CONNECTIONS



8.1 ELECTRONIC CONNECTIONS - 7 & 12 PIN MAIN CONNECTORS

Standard 7pin	/Z option 12pin	SIGNAL	TECHNICAL SPECIFICATIONS	NOTES		
A	1	V+	Power supply 24 Vbc for solenoid power stage and driver logi	С	Input - power supply	
В	2	VO	Power supply 0 VDc for solenoid power stage and driver logic	Gnd - power supply		
C ⁽¹⁾	7	AGND	Ground - signal zero for MONITOR signal	Gnd - analog signal		
	3	ENABLE	Enable (24 VDc) or disable (0 VDc) the driver	(for /Q and /Z options)	Input - on/off signal	
D	4	INPUT+	Reference analog differential input: ± 10 VDc maximum range For two position valves the reference input is $0 \div + 10$ VDc	$(4 \div 20 \text{ mA for /l option})$	Innut analog signal	
E	5	INPUT -	For two position valves the reference input is 0.2 ± 10 VDc	$(4 \div 20 \text{ mA for /l option})$ $(4 \div 20 \text{ mA for /l option})$	Input - analog signal	
F (2)	6	MONITOR	Monitor analog output: ±10 Vpc maximum range	(4 ÷ 20 mA for /I option)	Output - analog signal	
F Y	11	FAULT	Fault (0V) or normal working (24V)	(for /F and /Z option)	Output - on/off signal	
-	8	R_ENABLE	Repeat Enable - output repetition of Enable input		Output - on/off signal	
-	9	NC	do not connect		Output - on/off signal	
-	10	NC	do not connect		Output - on/off signal	
G	PE	EARTH	Internally connected to the driver housing			

Notes:

(1) with /Q option ENABLE signal replaces AGND on pin C; MONITOR signal is reffered to pin B

(2) with /F option FAULT signal replaces MONITOR on pin F.

A minimum time of 50ms to 100ms have be considered between the driver energizing with the 24 Vbc power supply and when the valve is ready to operate.
 During this time the current to the valve coils is switched to zero.

9 DIGITAL INTEGRAL DRIVERS -LES - OPTIONS

Standard driver execution provides on the 7 pin main connector:

Power supply - 24Vbc must be appropriately stabilized or rectified and filtered; a 2,5 A safety fuse is required in series to each driver power supply Apply at least a 10000 μF/40 V capacitance to single phase rectifiers or a 4700 μF/40 V capacitance to three phase rectifiers

Reference input signal - analogue differential input with ±10Vbc nominal range (pin D,E), proportional to desired valve spool position

Monitor output signal - analog output signal proportional to the actual valve's spool position with ±10Vbc nominal range

Following options are available to adapt standard execution special to application requirements:

9.1 Option /I

It provides 4÷20 mA current reference and monitor signals instead of the standard ±10 V.

It is normally used in case of long distance between the machine control unit and the valve or where the reference signal can be affected by electrical noise; the valve functioning is disabled in case of reference signal cable breakage.

9.2 Option /Z

It provides on a 12 pin main connector the above standard features plus:

Logic power supply

Option /Z provides separate power supply for the solenoid (pin 1, 2) and for the digital electronic circuits (pin 9, 10).

Cutting solenoid power supply allows to interrupt the valve functioning but keeping energized the digital electronics thus avoiding fault conditions of the machine fieldbus controller (e.g. for emergency, as provided by the European Norms EN954-1 for components with safety class 2).

Enable Input Signal

To enable the driver, supply a 24Vbc on pin 3 referred to pin 2: when the Enable signal is set to zero the valve functioning is disabled (zero current to the solenoid) but the driver current output stage is still active, this condition does not comply with European Norms EN954-1.

Fault Output Signal

Fault output signal indicates fault conditions of the driver (solenoid short circuits/not connected, reference signal cable broken for 4÷20mA input, etc.). Fault presence corresponds to 0 Vpc, normal working corresponds to 24Vpc (pin 11 referred to pin 2): Fault status is not affected by the Enable input signal

9.3 Options /SP, /SF and /SL

These options add the closed loop control of pressure (/SP) or force (/SF and /SL) to the basic functions of proportional directional valves: a dedicated software alternates pressure (force) and valve's spool position controls depending on the actual hydraulic system conditions. A dedicated connector is available for the additional transducers that are required to be interfaced to the valve's driver (1 pressure transducer for /SP, 2 pressure transducers for /SF or 1 load cell for /SL).

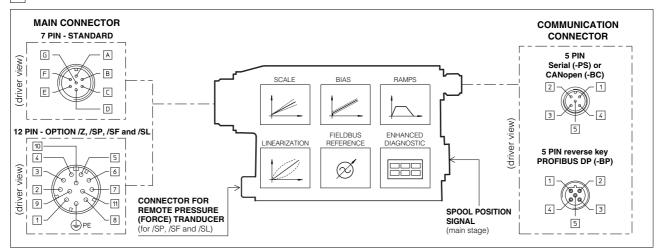
Main 12 pin connector is the same as /Z option plus two analog signals specific for the pressure (force) control: one for reference (pin 7) and one for monitor (pin 8).

For futher details please refer to the driver technical table G210, section 13.

9.4 Options /C

Options /CSP, /CSF and /CSL are available to connect pressure (force) transducers with 4 ÷ 20mA current output signal.

9.5 Possible combined options: /CSP, /CSF, /CSL, /CISP, /CISF, /CISL and /IZ



10.1 ELECTRONIC CONNECTIONS - 7 & 12 PIN MAIN CONNECTORS

Standard 7pin	/Z option 12pin	SIGNAL	TECHNICAL SPECIFICATIONS	NOTES
А	1	V+	Power supply 24 Vbc for solenoid power stage (and for driver logic on 7 pin connection)	Input - power supply
В	2	VO	Power supply 0 Vbc for solenoid power stage (and for driver logic on 7 pin connection)	Gnd - power supply
-	3	ENABLE	Enable (24 VDc) or disable (0 VDc) the driver	Input - on/off signal
D	4	INPUT+	Reference analog input: ± 10 Vbc maximum range $(4 \div 20$ mA for /l option)For two position valves the reference input is $0 \div + 10$ Vbc $(4 \div 20$ mA for /l option)	Input - analog signal
E	-	INPUT -	For three position valves the reference input is ±10 Vpc (4 ÷ 20 mA for /l option) standard: differential input; /Z option: common mode INPUT+ referred to AGND	input - analog signal
С	5	AGND	Ground - signal zero for MONITOR signal signal zero for INPUT+ signal (only for /Z option)	Gnd - analog signal
F	6	MONITOR	Monitor analog output: ±10 Vbc maximum range (4 ÷ 20 mA for /I option)	Output - analog signal
-	7	NC	do not connect (pressure/force input for /SP, /SF and /SL options, see 9.3)	
-	8	NC	do not connect (pressure/force monitor for /SP, /SF and /SL options, see 9.3)	
-	9	VL+	Power supply 24 Vbc for driver logic	Input - power supply
-	10	VLO	Power supply 0 Vpc for driver logic	Gnd - power supply
-	11	FAULT	Fault (0V) or normal working (24V)	Output - on/off signal
G	PE	EARTH	Internally connected to the driver housing	

Note: A minimum time of 300 to 500 ms have be considered between the driver energizing with the 24 Vbc power supply and when the valve is ready to operate. During this time the current to the valve coils is switched to zero.

10.2 ELECTRONIC CONNECTIONS - 5 PIN COMMUNICATION CONNECTORS

		-PS Serial	-BC CANopen			-BP PROFIBUS DP		
PIN	SIGNAL	TECHNICAL SPECIFICATION	SIGNAL	TECHNICAL SPECIFICATION	SIGNAL	TECHNICAL SPECIFICATION		
1	NC	do not connect	CAN_SHLD	Shield	+5V	for termination		
2	NC	do not connect	NC	do not connect	LINE-A	Bus line (high)		
3	RS_GND	Signal zero data line	CAN_GND	Signal zero data line	DGND	data line and termination Signal zero		
4	RS_RX	Valves receiving data line	CAN_H	Bus line (high)	LINE-B	Bus line (low)		
5	RS_TX	Valves transmitting data line	CAN_L	Bus line (low)	SHIELD			

11 SOFTWARE TOOLS

The functional parameters of the digital valves, as the bias, scale, ramp and linearization of the regulation characteristic, can be easily set and optimized with graphic interface by using the Atos E-SW software and the relevant USB adapters, cable and terminators, **see tab. G500**. Valves with fieldbus communication interface (-BC and -BP) can be completely managed by the machine control unit; it is required to implement in the machine control the standard communication as described in the user manuals supplied with the relevant programming software. For detailed description of availabile fieldbus features, **see tab. G510**

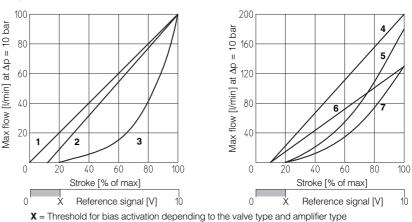
12 MAIN CHARACTERISTICS OF PROPORTIONAL DIRECTIONAL VALVES

Assembly position	Any position					
Subplate surface finishing	Roughness index, $\sqrt{0.4}$ flatness ratio 0,01/100 (ISO 1101)					
Ambient temperature	-20°C ÷ +70°C for -L execution; -20°C ÷ +60°C for -LE and LES executions					
Fluid	Hydraulic oil as per DIN 51524 535 for other fluids see section 1					
Recommended viscosity	15 ÷100 mm²/s at 40°C (ISO VG 15÷100)					
Fluid contamination class	ISO 18/15 achieved with in line filters of 10 μm and $\beta_{10} \geq 75$ (recommended)					
Fluid temperature	-20°C +60°C (standard and /WG seals) -20°C +80°C (/PE seals)					
Coil resistance R at 20°C	$3 \div 3,3 \Omega$					
Max. solenoid current	2,6 A					
Max. power	35 Watt					
Insulation class	H (180°) Due to the occuring surface temperatures of the solenoid coils, the European standards					
	ISO 13732-1 and EN982 must be taken into account					
Protection degree (CEI EN-60529)	IP65 for -L execution; IP65÷67 for -LE and -LES executions, depending to the connector type (see sect. 17] [19])					
Duty factor	Continuous rating (ED=100%)					

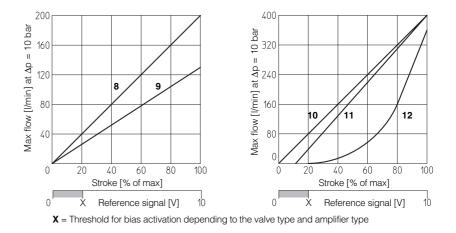
[13] DIAGRAMS (based on mineral oil ISO VG 46 at 50 °C)

13.1 Regulation diagrams

·
DPZO-1:
1 = 0L5, 0DL5
2 = 1L5, 1DL5, 3L5, 3DL5
3 = 1S5, 1D5, 3S5, 3D5
DPZO-2:
4 = 1L5, 3L5
5 = 1S5, 1D5, 1DL5, 3S5, 3D5, 3DL5
6 = 1L3, 3L3
7 = 1S3, 1D3, 3S3, 3D3
8 = 0L5, 0DL5
9 = 0L3
DPZO-3:
10 = 0L5, 0DL5
11 = 1L5, 1DL5, 3L5, 3DL5
12 = 1S5, 1D5, 3S5, 3D5

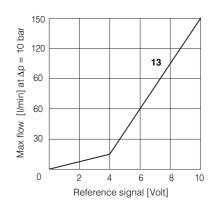


Note:



13 = Not linear spool T5

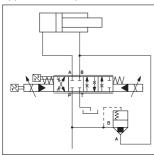
The spool type T5 is specific for closed loop position controls and fine low flow metering in the range from 0 to 40% of max spool stroke.



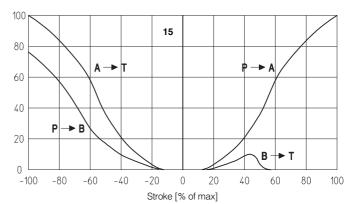
14 = differential - regenerative spool D9

D9 spool type with a fourth position specific to regenerative circuit, performed by means of an additional external check valve.

Application example



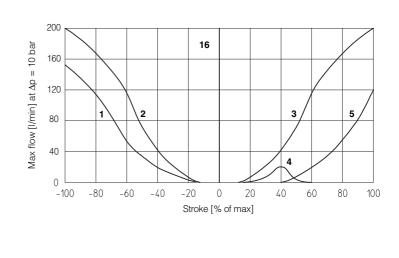
Flow rate [% of max]



15 = linear - internal regenerative spool L9

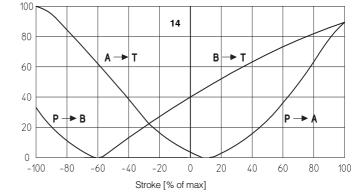
L9 spool type with a fourth position specific to perform a regenerative circuit internal to the valve.

1	= P - B
2	= A - T
3	= P - A
4	= B - T
5	= P - B (regenerative)



16 = differential - linear spool V9

V9 spool type is specific for alternate P/Q controls in combination with option /SP of digital integral drivers, see tab. G210 section 13



Phase [degrees]

90°

45°

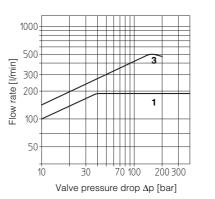
0°

100 200

13.2 Operating diagrams

Flow /Ap diagram stated at 100% of spool stroke DPZO-1: 1 = spools L5, S5, D5, DL5, D9, V9 DPZO-2: 2 = spools L5, S5, D5, DL5, D9, L9, V9 **3** = spool L3, S3, D3, T5 DPZO-3:

4 = spools L5, S5, D5, DL5, D9, V9



3 1 6 4 3 1 6 4

50

Frequency [Hz]

2

à

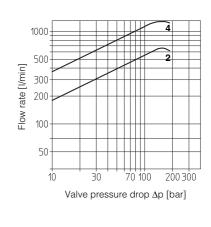
5

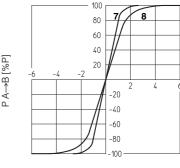
Flow rate [% of max]

+2

0

Amplitude ratio [dB]







13.3 Bode diagrams

Stated at nominal hydraulic conditions. DPZO-1:

1 = 160 and 170 ± 100% $2 = 160 \text{ and } 170 \pm 5\%$

DPZO-2:

3 = 260 and 270 ± 100% 4 = 260 and 270 ± 5%

- DPZO-3:

5 = 360 and 370 ± 100% 6 = 360 and 370 ± 5%

13.4 Pressure gain

- **7** = for DPZO-L(*)-1 *60 and *70
- 8 = for DPZO-L(*)-2 and DPZO-L(*)-3 *60 and *70

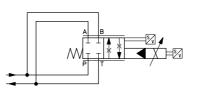


The response times in section 2 have to be considered as average values. For the valves with digital electronics the dynamics performances can be optimized by setting the internal software parameters.

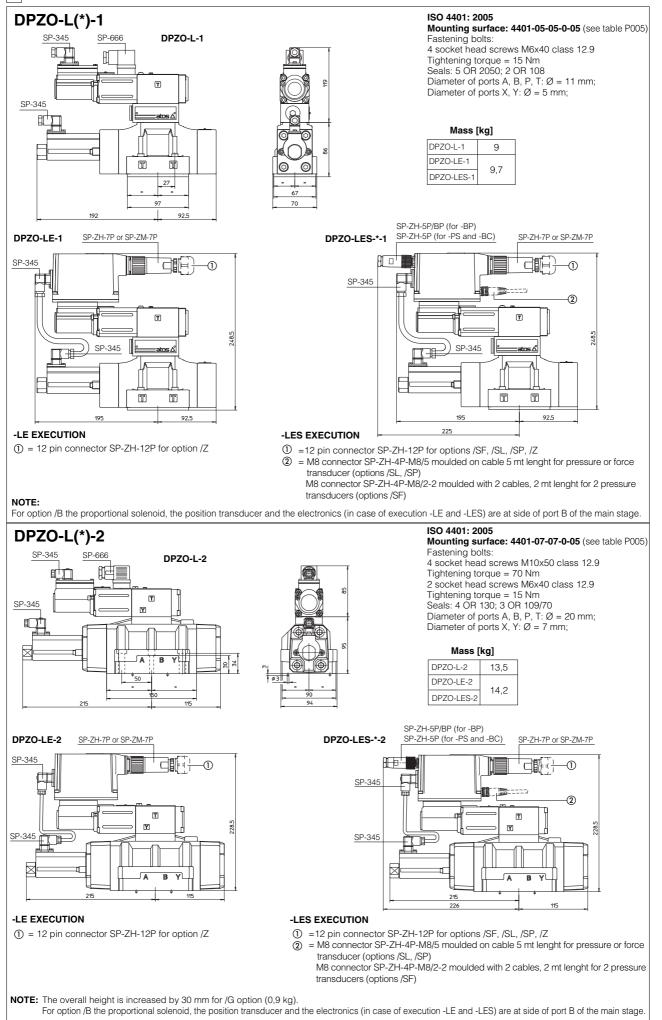
10

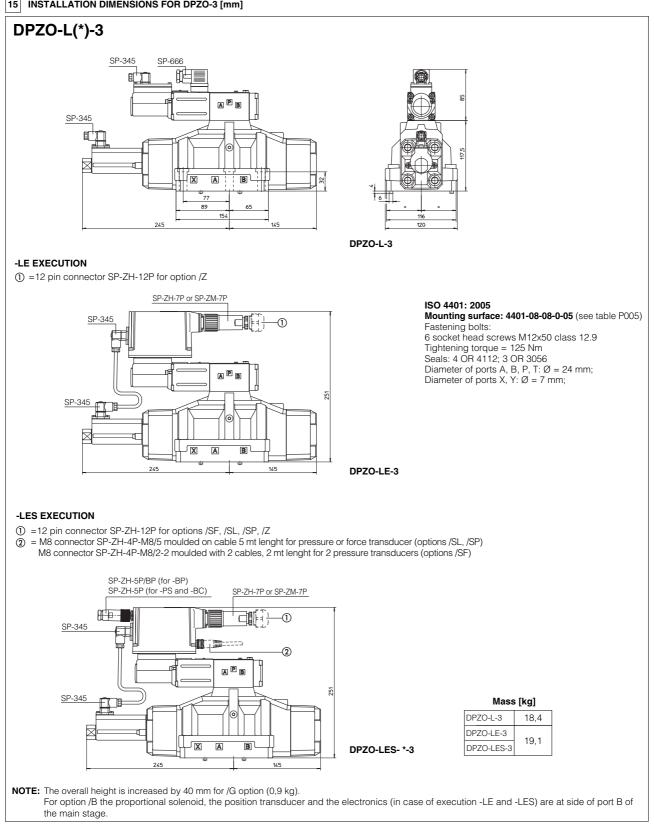
13.6 Operation as throttle valve

Single solenoid valves (*51) can be used as simple throttle valves: Pmax = 250 bar



DPZO)-*-	151-L5	251-L5	351-L5
Max flow	[l/min]	300	650	1200
Δр	[bar]	50	55	50





16 MODEL CODES OF POWER SUPPLY AND COMMUNICATION CONNECTORS (to be ordered separately)

VALVE VERSION	-L Power supply Transducer		-L -LE, -LES supply Transducer		-LE/Z -LES /Z, /SF, /SL, /SP	LES -PS, -BC	LES -BP	LES /SF, /SL, /SP
CONNECTOR CODE	SP-666	SP-345	SP-ZH-7P	SP-ZM-7P	SP-ZH-12P	SP-ZH-5P	SP-ZH-5P/BP	SP-ZH-4P-M8/* (1)
PROTECTION DEGREE	IP65	IP65	IP67	IP67	IP65	IP67	IP67	IP67
DATA SHEET	K	500		G200, G210, K	500		G210, K500	•

(1) M8 connector SP-ZH-4P-M8/5 moulded on cable 5 mt lenght for pressure or force transducer (options /SL, /SP) M8 connector SP-ZH-4P-M8/2-2 moulded with 2 cables, 2 mt lenght for 2 pressure transducers (options /SF)

connectors supplied with the valve