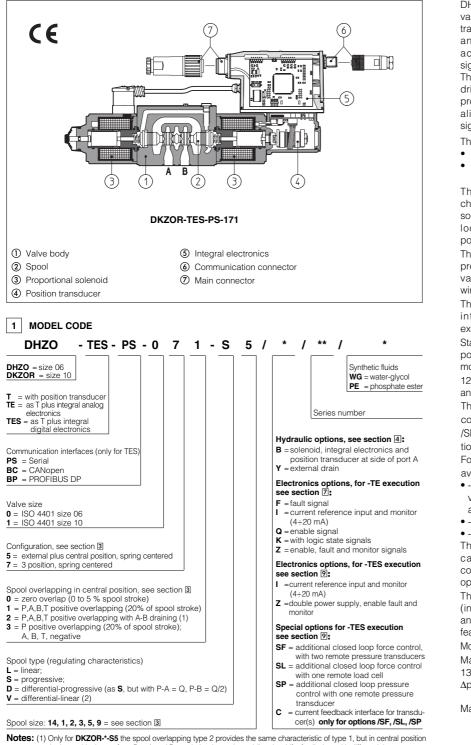


Proportional directional valves type DHZO-T* and DKZOR-T*

direct operated, with position transducer, ISO 4401 size 06 and 10



the internal leakages from P to A and B are drained to tank, avoiding the drift of cylinders with differential areas. (2) The spool type V is available only in size 9 for additional closed loop pressure controls, see section 13.1 and 14.1 DHZO-T* and DKZOR-T* are proportional valves, direct operated, with LVDT position transducer, which provide both directional and non-compensated flow control according to the electronic reference signal.

They operate in association with electronic drivers, see section 2, which supply the proportional valves with proper current to align valve regulation to the reference signal supplied to the electronic driver.

They are available in different executions:

- -T, with integral position transducer ④;
- -TE, -TES as -T plus analog (TE) or digital (TES) integral electronics (5).

The 4-way spool (2), sliding into a 5chambers body (1), is directly operated by solenoids (3) and it is controlled in closed loop position by means of the LVDT position transducer (4)

The integral electronics (5) ensures factory presetting, fine functionality plus valve-to-valve interchangeability and simplified wiring and installation.

The electronic main connector O is fully interchangeable for -TE and -TES executions.

Standard 7 pin main connector is used for power supply, analog input reference and monitor signals.

12 pin connector is used for options /K, /Z and /S*.

The special /S* options add a closed loop control of pressure (/SP) or force (/SF and /SL) to the basic closed loop spool position one.

Following communication interfaces (6) are available for the digital -TES execution:

- -PS, Serial communication interface. The valve reference signal is provided with analogue commands
- -BC, CANopen interface
- -BP, PROFIBUS DP interface

The valves with -BC and -BP interfaces can be integrated into a fieldbus communication network and thus digitally operated by the machine control unit.

The coils are fully plastic encapsulated (insulation class H) and the valves have antivibration, antishock and weather-proof features.

Mounting surface: ISO 4401 sizes 06 and 10. Max flow respectively up to 50 l/min and 130 l/min with valve differential pressure $\Delta p = 30$ bar, see table 3.

Max pressure = 350 bar for DHZO; 315 bar for DKZOR.

2 ELECTRONIC DRIVERS

| Valve model | -т | -TE | -TES |
|---------------|--------|---------|----------|
| Drivers model | E-ME-T | E-RI-TE | E-RI-TES |
| Data sheet | G140 | G200 | G210 |

Note: For power supply and communication connector see section 16 and 18

HYDRAULIC CHARACTERISTICS (based on mineral oil ISO VG 46 at 50 °C) 3

| *70, *70/В _{д В} | | *71, *71/В _{д в} | | | *72, *72/B | A B | | *73, | *73/B | 3 *73 V9 _{А В} | | | | |
|---|---------|---------------------------|--|----------|-----------------------|-------------------|--------|----------------|----------------|-------------------------|-----------|----------------|-------------------|---------|
| | | | | Ř. | P T | * ∗ ↓ / | | ¥]} | | i]≠⊠ | | | =52 | |
| Hydraulic symbols $*51 \xrightarrow{*51}_{H} \xrightarrow{*53}_{H} \xrightarrow{*53}_{H$ | | | | | | | | | | | | | | |
| Valve model | | | | | DHZO-T* | | | | | | | DKZOR-T* | | |
| Spool overlapping | | 1, 3 | 1, 3 | 1, 3 | -T -TE -TES 1, 3 | 0 | 0 | 1, 3 | 3 | 1, 3 | -т 0 | -TE -TE 0 2 | S 1, 3 | 3 |
| Spool type and size | | L14 | L1 | S2 | S3, L3, D3 | L3 | L5 | S5, L5, D5 | V9 | S3, L3, D3 | L3 | L5 S5 | S5, L5, D5 | V9 |
| Pressure limits | [bar] | р | orts P, A, E | 3 = 350; | T = 160 (250 | with (| extern | al drain /Y) | | ports P, A, B = | 315; T | = 160 (250 \ | with external dra | ain /Y) |
| Max flow (1) at $\Delta p = 10$ bar (P-T) at $\Delta p = 30$ bar (P-T) at $\Delta p = 70$ bar (P-T) | [l/min] | 1 2 3 | 4,5 8 12 | 14 30 | | | | 28 50 74 | 30 52 80 | 45 80 120 | | | 75 130 170 | |
| Response time | [ms] | < 15 < 20 | | | | | | | | | | | | |
| Hysteresis | [%] | ≤ 0,2% ≤ 0,2% | | | | | | | | | | | | |
| Repeatability | [%] | | ± 0,1% ± 0,1% | | | | | | | | | | | |
| Thermal drift | | | zero point displacement < 1% at $\Delta T = 40^{\circ}C$ | | | | | | | | | | | |
| NI - I | | | | | | | | | | | | | | |

Notes:

Above performance data refer to valves coupled with Atos electronic drivers, see sections 2

The flow regulated by the directional proportional valves is not pressure compensated, thus it is affected by the load variations. To keep costant the regulated flow under different load conditions, modular pressure compensated, thus it is affected by the load variations. To keep costant the regulated flow under different load conditions, modular pressure compensators are available (see tab. D150).

4 HYDRAULIC OPTIONS

4.1 Option /B Solenoid (for valve configuration *5*), integral electronics and position transducer at side of port A.

4.2 Option /Y External drain advisable when the valve is used in double flow path, see section 13.5 and 14.5. Option /Y is mandatary if the pressure in port T exceeds 160 bar.

5 GENERAL NOTES

DHZO and DKZOR proportional valves are CE marked according to the applicable Directives (e.g. Immunity/Emission EMC Directive and Low Voltage Directive).

Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in table F003 and in the installation notes supplied with relevant components

The electrical signals of the valve (e.g. monitor signals) must not be directly used to activate safety functions, like to switch-ON/OFF the machine's safety components, as prescribed by the European standards (Safety requirements of fluid technology systems and components-hydraulics, EN-892).

6 CONNECTIONS FOR -T EXECUTION

| 1 | SOLENOID POWER SUPPLY CONNECTOR | | | | | |
|---|---------------------------------|--------------------|--|--|--|--|
| | PIN | Signal description | | | | |
| | 1 | SUPPLY | | | | |
| | 2 | SUPPLY | | | | |
| | 3 | GND | | | | |

7 ANALOG INTEGRAL DRIVERS -TE - OPTIONS

connector

- 24Vbc must be appropriately stabilized or rectified and filtered; a 2,5 A safety fuse is required in series to the driver power supply. Power supply Apply at least a 10000 μ F/40 V capacitance to single phase rectifiers or a 4700 μ F/40 V capacitance to three phase rectifiers

- Reference input signal analog differential input with ±10 Vpc nominal range (pin D,E), proportional to desired valve spool position
- Monitor output signal analog output signal proportional to the actual valve's spool position with ±10 VDc nominal range

Following options are available to adapt standard execution to special application requirements:

7.1 Option /F

It provides a Fault output signal in place of the Monitor output signal, to indicate fault conditions of the driver (cable interruption of spool transducers or reference signal - for /l option): Fault presence corresponds to 0 Vpc, normal working corresponds to 24 Vpc.

7.2 Option /I

It provides the 4-20 mA current reference and monitor signals instead of the standard ±10 Vpc

It is normally used in case of long distance between the machine control unit and the valve or where the reference signal can be affected by electrical noise; the valve functioning is disabled in case of reference signal cable breakage.

7.3 Option /Q

It provides the possibility to enable or disable the valve functioning without cutting the power supply (the valve functioning is disabled but the driver current output stage is still active). To enable the driver supply a 24Vbc on the enable input signal.

7.4 Option /Z

This option includes /F and /Q features, plus the Monitor output signal.

When the driver is disabled (0 VDc on enable signal) Fault option is forced to 0 VDc.

7.5 Option /K (only for DHZO-TE-071* and DKZOR-TE-171*)

This option provides, by means of four ON/OFF output signals, a real time monitor of the valve's hydraulic regulation (P-A, P-B or Central) and of the solenoid energizing status.

It can be used to improve the system safety level, by interfacing the four signals to a specific CE certified electronics: beside the standard safety valves the machine CNC can also recognize the proportional valve regulation during the working cycle.

The valve regulation is identified by the contemporaneous status on the four signals, as shown in the beside diagram. The central position indicates no hydraulic regulation: "central position window" is located across the valve's mechanical zero within ± 5% of the total stroke and it provides a reliable information about the actuator stopped condition (valve's spools have a nominal positive overlap of \pm 20% of total stroke). The signal on pin 8 identifies the solenoid energizing status and depends on enable signal status (see 6.3): "0" = coil current active and "1" = coil current zero (eneble signal must be 0VDc).

For all signals, the logic state "0" produces an output voltage signal ≤ 1 Vdc while the logic state "1" produces an output voltage signal ≥ 22 VDC.

State Signals CENTRAL $P \rightarrow B$ $P \rightarrow A$ WINDOW nin 9 oin 10 in 11 -5% +5% Spool position pin 8 0 Coils current (enable dependant)

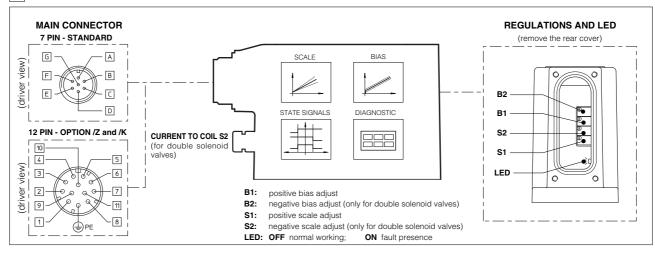
7.6 Possible combined options: /FI, /IK and /IZ

| | POSITION TRANSDUCER CONNECTOR | | | | | |
|-----|-------------------------------|-----|--|--|--|--|
| PIN | Signal description | 1 3 | | | | |
| 1 | OUTPUT SIGNAL | | | | | |
| 2 | SUPPLY -15 VDC | | | | | |
| 3 | SUPPLY + 15 VDC | | | | | |
| 4 | GND | | | | | |
| 4 | GND | | | | | |

Standard driver execution provides on the 7 pin main



8 ANALOG INTEGRAL DRIVERS -TE - MAIN FUNCTIONS AND ELECTRONIC CONNECTIONS



8.1 ELECTRONIC CONNECTIONS - 7 & 12 PIN MAIN CONNECTORS

| Standard 7pin | /Z,/K option 12pin | SIGNAL | TECHNICAL SPECIFICATIONS | NOTES |
|------------------|-----------------------|----------|--|------------------------|
| A | 1 | V+ | Power supply 24 Vbc for solenoid power stage and driver logic | Input - power supply |
| В | 2 | VO | Power supply 0 Vbc for solenoid power stage and driver logic | Gnd - power supply |
| C ⁽¹⁾ | 7 | AGND | Ground - signal zero for MONITOR signal (for standard, /Z and /K options) | Input - analog signal |
| | 3 | ENABLE | Enable (24 Vbc) or disable (0 Vbc) the driver (for /Q, /Z and /K options) | Input - on/off signal |
| D | 4 | INPUT+ | Reference analog differential input: ±10 Vpc maximum range (4 ÷ 20 mA for /l option) | Input - analog signal |
| E | 5 | INPUT - | For single solenoid valves the reference input is $0 \div +10$ Vpc (4 ÷ 20 mA for /l option) For double solenoid valves the reference input is ± 10 Vpc (4 ÷ 20 mA for /l option) | input - analog signal |
| F (2) | 6 | MONITOR | Monitor analog output: ±10 Vpc maximum range (4 ÷ 20 mA for /l option) | Output - analog signal |
| | 11 | FAULT | Fault (0V) or normal working (24V)(for /F and /Z, see 7.5 for /K option) | Output - on/off signal |
| - | 8 | R_ENABLE | Repeat Enable - output repetition of Enable input (see 7.5, for /K option) | Output - on/off signal |
| - | 9 | NC | do not connect (see 7.5, for /K option) | Output - on/off signal |
| - | 10 | NC | do not connect (see 7.5, for /K option) | Output - on/off signal |
| G | PE | EARTH | Internally connected to the driver housing | |

Notes

(1) with /Q option ENABLE signal replaces AGND on pin C; MONITOR signal is reffered to pin B

(2) with /F option FAULT signal replaces MONITOR on pin F.

A minimum time of 50ms to 100ms have be considered between the driver energizing with the 24 Vbc power supply and when the valve is ready to
operate. During this time the current to the valve coils is switched to zero.

9 DIGITAL INTEGRAL DRIVERS -TES - OPTIONS

Standard driver execution provides on the 7 pin main connector:

| Power supply | - 24Vbc must be appropriately stabilized or rectified and filtered; a 2,5 A safety fuse is required in series to each driver power supply |
|------------------------|---|
| | Apply at least a 10000 μ F/40 V capacitance to single phase rectifiers or a 4700 μ F/40 V capacitance to three phase rectifiers. |
| Reference input signal | - analogue differential input with ±10Vpc nominal range (pin D.E), proportional to desired valve spool position |

Monitor output signal - analog output signal proportional to the actual valve's spool position with ±10Vpc nominal range

Following options are available to adapt standard execution to special application requirements:

9.1 Option /I

It provides 4÷20 mA current reference and monitor signals instead of the standard ±10 V.

It is normally used in case of long distance between the machine control unit and the valve or where the reference signal can be affected by electrical noise; the valve functioning is disabled in case of reference signal cable breakage.

9.2 Option /Z

It provides on a 12 pin main connector the above standard features plus:

Logic power supply

Option /Z provides separate power supply for the solenoid (pin 1, 2) and for the digital electronic circuits (pin 9, 10).

Cutting solenoid power supply allows to interrupt the valve functioning but keeping energized the digital electronics thus avoiding fault conditions of the machine fieldbus controller (e.g. for emergency, as provided by the European Norms EN954-1 for components with safety class 2).

Enable Input Signal

To enable the driver, supply a 24Vbc on pin 3 referred to pin 2: when the Enable signal is set to zero the valve functioning is disabled (zero current to the solenoid) but the driver current output stage is still active. This condition does not comply with European Norms EN954-1.

Fault Output Signal

Fault output signal indicates fault conditions of the driver (solenoid short circuits/not connected, reference signal cable broken for 4÷20mA input, etc.). Fault presence corresponds to 0 Vpc, normal working corresponds to 24Vpc (pin 11 referred to pin 2): Fault status is not affected by the Enable input signal

9.3 Options /SP, /SF and /SL

These options add the closed loop control of pressure (/SP) or force (/SF and /SL) to the basic functions of proportional directional valves: a dedicated software alternates pressure (force) and valve's spool position controls depending on the actual hydraulic system conditions. A dedicated connector is available for the additional transducers that are required to be interfaced to the valve's driver (1 pressure transducer for /SP,

2 pressure transducers for /SF or 1 load cell for /SL). Main 12 pin connector is the same as /Z option plus two analog signals specific for the pressure (force) control: one for reference (pin 7) and one for

Main 12 pin connector is the same as /2 option plus two analog signals specific for the pressure (force) control: one for reference (pin 7) and one for monitor (pin 8).

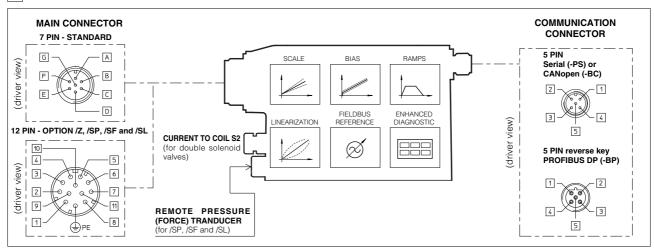
For futher details please refer to the driver technical table G210, section 13.

9.4 Options /C

Options /CSP, /CSF and /CSL are available to connect pressure (force) transducers with 4 ÷ 20mA current output signal.

9.5 Possible combined options: /CSP, /CSF, /CSL, /CISP, /CISF, /CISL and /IZ

10 DIGITAL INTEGRAL DRIVERS - TES - MAIN FUNCTIONS AND ELECTRONIC CONNECTIONS



10.1 ELECTRONIC CONNECTIONS - 7 & 12 PIN MAIN CONNECTORS

| Standard 7pin | /Z option 12pin | SIGNAL | TECHNICAL SPECIFICATIONS | NOTES |
|------------------|--------------------|---------|--|------------------------|
| А | 1 | V+ | Power supply 24 Vbc for solenoid power stage (and for driver logic on 7 pin connection) | Input - power supply |
| В | 2 | VO | Power supply 0 VDc for solenoid power stage (and for driver logic on 7 pin connection) | Gnd - power supply |
| - | 3 | ENABLE | Enable (24 VDc) or disable (0 VDc) the driver | Input - on/off signal |
| D | 4 | INPUT+ | Reference analog input: ±10 Vbc maximum range (4 ÷ 20 mA for /l option) | |
| E | - | INPUT - | For single solenoid valves the reference input is 0÷+10 Vbc (4 ÷ 20 mA for /l option) For double solenoid valves the reference input is ±10 Vbc (4 ÷ 20 mA for /l option) standard: differential input; /Z option: common mode INPUT+ referred to AGND | Input - analog signal |
| С | 5 | AGND | Ground - signal zero for MONITOR signal signal zero for INPUT+ signal (only for /Z option) | Gnd - analog signal |
| F | 6 | MONITOR | Monitor analog output: ±10 Vpc maximum range (4 ÷ 20 mA for /l option) | Output - analog signal |
| - | 7 | NC | do not connect (pressure/force input for /SP, /SF and /SL options, see 9.3) | |
| - | 8 | NC | do not connect (pressure/force monitor for /SP, /SF and /SL options, see 9.3) | |
| - | 9 | VL+ | Power supply 24 Vbc for driver logic | Input - power supply |
| - | 10 | VL0 | Power supply 0 Vbc for driver logic | Gnd - power supply |
| - | 11 | FAULT | Fault (0V) or normal working (24V) | Output - on/off signal |
| G | PE | EARTH | Internally connected to the driver housing | |

Note: A minimum time of 300 to 500 ms have be considered between the driver energizing with the 24 VDC power supply and when the valve is ready to operate. During this time the current to the valve coils is switched to zero.

10.2 ELECTRONIC CONNECTIONS - 5 PIN COMMUNICATION CONNECTORS

| | | -PS Serial | -BC CANopen | | | -BP PROFIBUS DP | | |
|-----|--------|-------------------------------|-------------|-------------------------|--------|---------------------------------------|--|--|
| PIN | SIGNAL | TECHNICAL SPECIFICATION | SIGNAL | TECHNICAL SPECIFICATION | SIGNAL | . TECHNICAL SPECIFICATION | | |
| 1 | NC | do not connect | CAN_SHLD | Shield | +5V | for termination | | |
| 2 | NC | do not connect | NC | do not connect | LINE-A | Bus line (high) | | |
| 3 | RS_GND | Signal zero data line | CAN_GND | Signal zero data line | DGND | data line and termination Signal zero | | |
| 4 | RS_RX | Valves receiving data line | CAN_H | Bus line (high) | LINE-B | Bus line (low) | | |
| 5 | RS_TX | Valves transmitting data line | CAN_L | Bus line (low) | SHIELD | | | |

11 SOFTWARE TOOLS

The functional parameters of the digital valves, as the bias, scale, ramp and linearization of the regulation characteristic, can be easily set and optimized with graphic interface by using the Atos E-SW software and the relevant USB adapters, cable and terminators, **see tab. G500**. Valves with fieldbus communication interface (-BC and -BP) can be completely managed by the machine control unit; it is required to implement in the machine control the standard communication as described in the user manuals supplied with the relevant programming software. For detailed description of availabile fieldbus features, **see tab. G510**

12 MAIN CHARACTERISTICS OF PROPORTIONAL DIRECTIONAL VALVES

| Assembly position | Any position | Any position | | | |
|----------------------------------|--|--|--|--|--|
| Subplate surface finishing | Roughness index, $\sqrt{\frac{0.4}{2}}$ flatness ratio 0,01/100 (ISO | Roughness index, v ⁰⁴ flatness ratio 0,01/100 (ISO 1101) | | | |
| Ambient temperature | -20°C \div +70°C for -T execution; -20°C \div +60°C for | 20°C ÷ +70°C for -T execution; -20°C ÷ +60°C for -TE and TES executions | | | |
| Fluid | Hydraulic oil as per DIN 51524 535 for other fluid | s see section 1 | | | |
| Recommended viscosity | 15 ÷100 mm²/s at 40°C (ISO VG 15÷100) | 15 ÷100 mm²/s at 40°C (ISO VG 15÷100) | | | |
| Fluid contamination class | ISO 18/15 achieved with in line filters of 10 μm and | ISO 18/15 achieved with in line filters of 10 μ m and $\beta_{10} \ge 75$ (recommended) | | | |
| Fluid temperature | -20°C +60°C (standard and /WG seals) -20°C +8 | -20°C +60°C (standard and /WG seals) -20°C +80°C (/PE seals) | | | |
| Valve model | DHZO-T* | DKZOR-T* | | | |
| Coil resistance R at 20°C | 3 ÷ 3,3 Ω | 3,8 ÷ 4,1 Ω | | | |
| Max. solenoid current | 2,6 A | 3 A | | | |
| Max. power | 35 Watt | 40 Watt | | | |
| Insulation class | . , | H (180°) Due to the occuring surface temperatures of the solenoid coils, the European standards ISO 13732-1 and EN982 must be taken into account | | | |
| Protection degree (CEI EN-60529) | IP65 for -T execution; IP65÷67 for -TE and -TES execution | IP65 for -T execution; IP65÷67 for -TE and -TES executions, depending to the connector type (see sect. 17 19) | | | |
| Duty factor | Continuous rating (ED=100%) | Continuous rating (ED=100%) | | | |

13.1 Regulation diagrams

| 1 = linear spool | L14 |
|------------------------------------|--------|
| 2 = linear spool | L1 |
| 3 = progressive spool | S2 |
| 4 = linear spool | L3 |
| 5 = progressive spool | S3, D3 |
| 6 = linear spool, zero overlapping | 0L3 |
| 7 = linear spool | L5 |
| 8 = linear spool, zero overlapping | 0L5 |
| 9 = progressive spool | S5, D5 |
| | |

Note:

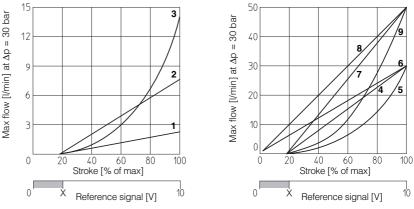
Hydraulic configuration vs. reference signal for double solenoid valves (also for option /B)

| Reference signal | 0 ÷ +10 V 12 ÷ 20 mA | $P \mathop{\rightarrow} A / B \mathop{\rightarrow} T$ |
|------------------|-------------------------|---|
| Reference signal | 0 ÷ -10 V 4 ÷ 12 mA | $P \mathop{\rightarrow} B / A \mathop{\rightarrow} T$ |

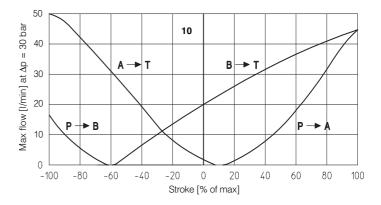
V9 spool type is specific for alternate P/Q con-

trols in combination with option /SP of digital integral drivers, see tab. G210 section 13.

10 = differential - linear spool V9



 \mathbf{X} = Threshold for bias activation depending to the valve type and amplifier type



13.2 Flow /∆p diagrams stated at 100% of valve stroke

Stated at 100 % Of valve Stro

1 = spool L14

2 = spool L1

3 = spool S2

4 = spool L3, S3, D3

5 = spool L5, S5, D5, V9

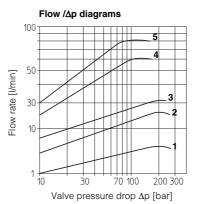
13.3 Bode diagrams

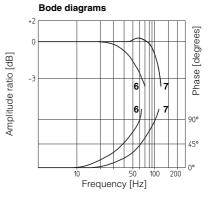
 $\mathbf{6} = 10\% \leftrightarrow 90\%$ nominal stroke

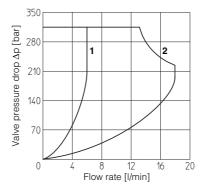
 $7 = 50\% \pm 5\%$ nominal stroke

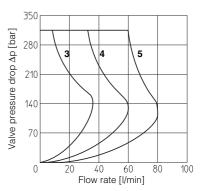
13.4 Operating limits

| • | • |
|-----------|----------------|
| 1 = spool | L14 |
| 2 = spool | L1 |
| 3 = spool | S2 |
| 4 = spool | L3, S3, D3 |
| 5 = spool | L5, S5, D5, V9 |









13.5 Operation as throttle valve

Single solenoid valves (DHZO-*-051) can be used as simple throttle valves: Pmax = 250 bar (option /Y advisable)

13.6 Dynamic response

The response times in section 3 and the frequency responses in the bode diagrams have to be considered as average values. For the valves with digital electronics the dynamics performances can be optimized by setting the internal software parameters.

14 DIAGRAMS FOR DKZOR (based on mineral oil ISO VG 46 at 50 °C)

14.1 Regulation diagrams

| 1 = linear spool | L3 |
|---|--------|
| 2 = progressive spool | S3, D3 |
| 3 = linear spool, zero overlapping | 0L3 |
| 4 = linear spool | L5 |
| 5 = linear spool zero overlapping | 015 |

- 6 = progressive spool S5, D5

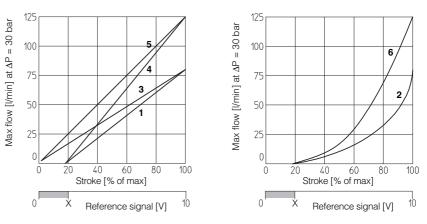
Note

Hydraulic configuration vs. reference signal for double solenoid valves (also for option /B) Reference signal \cap 10.1/

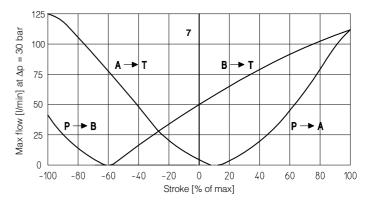
| Reference signal | 12 ÷ 20 mA | $P \rightarrow A / B \rightarrow T$ |
|------------------|------------------------|-------------------------------------|
| Reference signal | 0 ÷ -10 V 4 ÷ 12 mA | $P \to B / A \to T$ |

7 = differential - linear spool V9

V9 spool type is specific for alternate P/Q controls in combination with option /SP of digital integral drivers, see tab. G210 section 13.



X = Threshold for bias activation depending to the valve type and amplifier type



14.2 Flow /Ap diagrams

stated at 100% of valve stroke

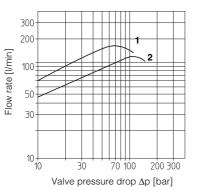
1 = spool S3, L3, D3 **2** = spool S5, L5, D5, V9

14.3 Bode diagrams

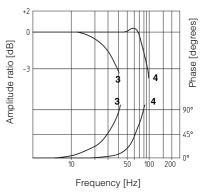
3 = 10% ↔ 90% nominal stroke

 $4 = 50\% \pm 5\%$ nominal stroke

Flow /Δp diagrams

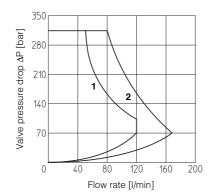






14.4 Operating limits

1 = spool L3, S3, D3 2 = spool L5, S5, D5, V9



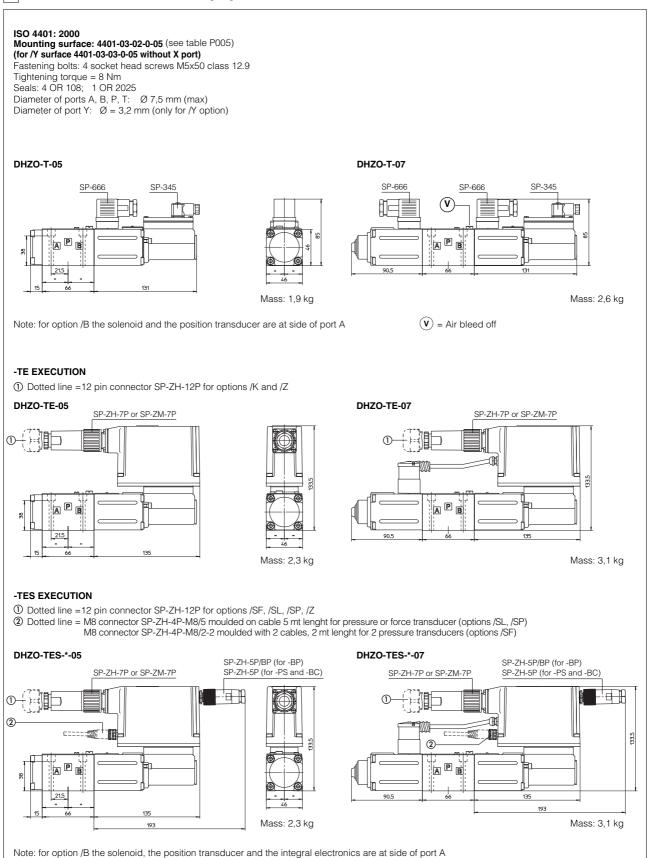


14.5 Operation as throttle valve

Single solenoid valves (DKZOR-*-151) can be used as simple throttle valves: Pmax = 250 bar (option /Y advisable)

14.6 Dynamic response

The response times in section 3 and frequency responses in the bode diagrams have to be considered as average values. For the valves with digital electronics the dynamics performances can be optimized by setting the internal software parameters.



16 MODEL CODES OF POWER SUPPLY AND COMMUNICATION CONNECTORS (to be ordered separately)

| VALVE VERSION | -1 Power supply | Г Transducer | -TE, -TES | | -TE/K, /Z -TES /Z, /SF, /SL, /SP | TES -PS, -BC | TES -BP | TES /SF, /SL, /SP |
|-------------------|--------------------|-----------------|------------------|----------|-------------------------------------|--------------|-------------|-------------------|
| CONNECTOR CODE | SP-666 | SP-345 | SP-ZH-7P | SP-ZM-7P | SP-ZH-12P | SP-ZH-5P | SP-ZH-5P/BP | SP-ZH-4P-M8/* (1) |
| PROTECTION DEGREE | IP65 | IP65 | IP67 | IP67 | IP65 | IP67 | IP67 | IP67 |
| DATA SHEET | K5 | 600 | G200, G210, K500 | | G210, K500 | | | |

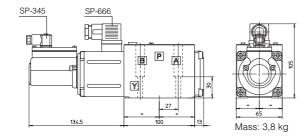
(1) M8 connector SP-ZH-4P-M8/5 moulded on cable 5 mt lenght for pressure or force transducer (options /SL, /SP) M8 connector SP-ZH-4P-M8/2-2 moulded with 2 cables, 2 mt lenght for 2 pressure transducers (options /SF)

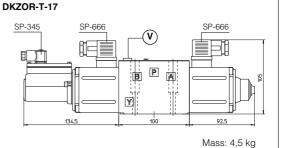
connectors supplied with the valve

ISO 4401: 2000

Mounting surface: 4401-05-04-0-05 (see table P005) (for /Y surface 4401-05-05-0-05 without X port) Fastening bolts: 4 socket head screws M6x40 class 12.9 Tightening torque = 15 Nm Seals: 5 OR 2050; 1 OR 108 Diameter of ports A, B, P, T: \emptyset 11,2 mm (max) Diameter of port Y: \emptyset = 5 mm (only for /Y option)

DKZOR-T-15





 $(\mathbf{V}) = \text{Air bleed off}$

DKZOR-TE-17

RIA-

138.5

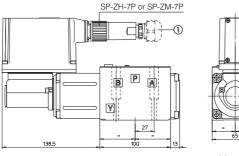
DKZOR-TES-*-17

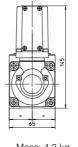
Note: for option /B the solenoid and the position transducer are at side of port A

-TE EXECUTION

① Dotted line =12 poles connector SP-ZH-12P for options /K and /Z

DKZOR-TE-15





Mass: 4,3 kg

Ρ B A

Y

SP-ZH-7P or SP-ZM-7P

Î

-(1

Mass: 5,0 kg

5

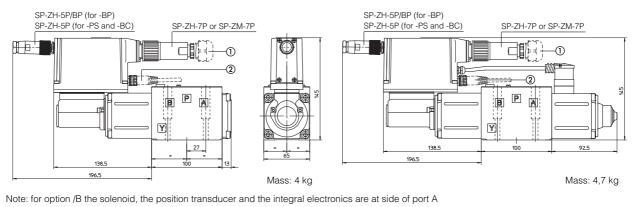
-TES EXECUTION

① Dotted line =12 pin connector SP-ZH-12P for options /SF, /SL, /SP, /Z

Dotted line = M8 connector SP-ZH-4P-M8/5 moulded on cable 5 mt lenght for pressure or force transducer (options /SL, /SP)

M8 connector SP-ZH-4P-M8/2-2 moulded with 2 cables, 2 mt lenght for 2 pressure transducers (options /SF)

DKZOR-TES-*-15



18 MODEL CODES OF POWER SUPPLY AND COMMUNICATION CONNECTORS (to be ordered separately)

| VALVE VERSION | - Power supply | T Transducer | -TE, -TES | | -TE/K, /Z -TES /Z, /SF, /SL, /SP | TES -PS, -BC | TES -BP | TES /SF, /SL, /SP |
|-------------------|-------------------|-----------------|------------------|----------|-------------------------------------|--------------|-------------|-------------------|
| CONNECTOR CODE | SP-666 | SP-345 | SP-ZH-7P | SP-ZM-7P | SP-ZH-12P | SP-ZH-5P | SP-ZH-5P/BP | SP-ZH-4P-M8/* (1) |
| PROTECTION DEGREE | IP65 | IP65 | IP67 | IP67 | IP65 | IP67 | IP67 | IP67 |
| DATA SHEET | K5 | 500 | G200, G210, K500 | | G210, K500 | | | |

(1) M8 connector SP-ZH-4P-M8/5 moulded on cable 5 mt lenght for pressure or force transducer (options /SL, /SP) M8 connector SP-ZH-4P-M8/2-2 moulded with 2 cables, 2 mt lenght for 2 pressure transducers (options /SF)

connectors supplied with the valve